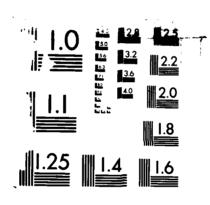
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Nematogenic Aromatic Block Co	polymers of Rigi	d and Flexible	Units. II.	Phase Equ	uilibria			
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Chemically dissimilar po	lymers are gener	ally incompatib	le, and th	nis incompa	tibility			
is even more marked for a coi	ling polymer in	the nematic oha	se of a mo	re rigid n	olvmer.			
Phase diagrams were determined units described in a previous	l for the aromat	ic block comoly	mers of ri	gid and fl	exible			
the rigid units. The flexible	paper. Frexibi	so enters the n	che nemati	c phase to	ormed by			
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Technical Report No. 2

Mematogenic Aromatic Block Copolymers of Rigidi and Flexible Units. II. Phase Equilibria

by

W. R. Krigbaum, Z. Shufan, Jack Preston, A. Ciferri and G. Conio

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Phase diagrams were determined for the block copolymers described in Part I, and for mixtures of the homopolymers using as a solvent N,N-dimethylacetamide containing 5% LiCl. The volume fraction,  $\phi$ , of the isotropic phase is plotted against the total polymer concentration. The critical concentration  $C_p^*$  (appearance of the biphasic region) and  $C_p^{**}$  (onset of the single nematic phase) were determined by extrapolation to  $\phi = 1$  and 0, respectively. Also, the solubility,  $C_p^{****}$  of the crystalline phase was evaluated.

It appears from our results that the flexible blocks can enter the nematic phase formed by the rigid blocks.  $C_p^{***}$  exhibits a maximum when the block copolymer contains 10 mole percent of flexible PABH-T or 15 mole % of MPD-I. Thus, the block copolymers have a broader biphasic gap than the rigid homopolymer. Moreover, the flexible homopolymer also enters the nematic phase, whereas almost no compatibility is found on mixing the flexible and rigid homopolymers. Also, when the flexible homopolymer is extracted from the block copolymer, and then remixed with it, the  $C_p^{**}$  value is much lower. This may indicate that the flexible homopolymer, when polymerized along with the block copolymer, forms a metastable adduct. When the concentrated anisotropic phase is allowed to stand for 2 to 3 months, the adduct breaks down and some rigid homopolymer crystallizes from the nematic phase.

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